

1

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8

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NOTES:

1

MATERIAL: 3K 2X2 TWILL CARBON FIBER PREPREG, AXIOM AX-5112T

2

MANUFACTURE IAW MPP-145

3

MATERIAL: #120 E-GLASS EPOXY PREPREG WITH 48% RC;

4

USE 0.1190" REAMER

5

MATERIAL: PN: 600.0074, 1/16" GAROLITE G10 F4 IAW MIL-I-24768/27, UL 94V0

6

MATERIAL: DELRIN II 150E BAR STOCK, ASTM D6778POM 0211

PR11

PR11

ZONE

REV.

DESCRIPTION

DATE

APPROVED

EFFECTIVITY

REASON CODE

REVISOR

-

PR1

INITIAL PROTOTYPE RELEASE

07-24-19

P. BRAVO

-

-

S1:C2-A7
S2

PR2

UPDATED WASHER
DIMENSIONS, ADDED 12"
PANEL

09-06-19

J. GARDINER

CURRENT
ORDER

MDI

T. ARANDA

S1:D3

PR3

UPDATED WASHER
DIMENSIONS

10-02-19

J. GARDINER

CURRENT
ORDER

MDI

T. ARANDA

S1:C2-A7
S2

PR4

ADDED 652.7711, UPDATED
652.7710

01-06-20

Z. MUTTER

CURRENT
ORDER

MDI

T. ARANDA

S1:D3-B4
S2:D3
S3:D6

PR5

UPDATED LAMINATE SCHEDULE
FOR ALL PARTS, ADDED ID
DIMENSION TO WASHERS
ADDED SHEETS 2 AND 4

01-09-20

J. GARDINER

CURRENT
ORDER

MDI

T. ARANDA

ALL

PR6

ADDED 652.7713
UPDATED DRAWING LAYOUT
REVISED DELTA NOTES

04-13-20

Z. MUTTER

CURRENT
ORDER

MDI

N. RIEMENSCHNEIDER

S4:A1

PR7

REVISED DIMENSIONS OF .7713

9-24-20

Z.MUTTER

CURRENT
ORDER

T

A.FLORES

S5
S6
S7
S8
S9
S10
S11

PR8

ADDED 652.7714, 652.7715,
652.7716, 652.7717.
ADDED DART PN TO GAROLITE
MATERIAL

11-4-20

Z.MUTTER

CURRENT
ORDER

MDI

N.RIEMENSCHNEIDER

S9
S10
S11

PR9

ADDED 652.7718,
652.7719,652.7721

11-10-20

Z.MUTTER

CURRENT
ORDER

MDI

N.RIEMENSCHNEIDER

BOM
SHT4-11
SHT 12

PR10

INCORPORATED NEW P/N
652.7722 INTO BOM.
DELTETED DUPLICATE DIM FOR
OD

11-18-20

Z.MUTTER

CURRENT
ORDER

MDI

E.CAHILL

BOM,
NOTES
SHT14-15

PR11

ADDED VIEWS FOR 652.7722
ADDED NEW P/N'S 652.7723 &
652.7724. ADDED DELTA NOTE
6

12-14-20

A.QUAN
A Q

CURRENT
ORDER

MDI

E.CAHILL

REV.

DESCRIPTION

DATE

APPROVED

LAST PROTOTYPE RELEASE: PRX

N/C

INITIAL RELEASE

14

652.7724

DELRIN .038 GROOVE

6

ASTM
D6778POM
0211

13

652.7723

DELRIN .034 GROOVE

6

ASTM
D6778POM
0211

12

652.7722

G10 .160 NOTCHED AND SLOTTED
FLOAT COVER WASHER

5

MIL-I-
24768/27,
UL 94V0

11

652.7721

G10 .125 NOTCHED AND SLOTTED
FLOAT COVER WASHER

5

MIL-I-
24768/27,
UL 94V0

10

652.7719

G10 .110 NOTCHED AND SLOTTED
FLOAT COVER WASHER

5

MIL-I-
24768/27,
UL 94V0

9

652.7718

G10 .115 NOTCHED AND SLOTTED
FLOAT COVER WASHER

5

MIL-I-
24768/27,
UL 94V0

8

652.7717

G10 .092 SLOTTED FLOAT COVER
WASHER

5

MIL-I-
24768/27,
UL 94V0

7

652.7716

G10 .085 SLOTTED FLOAT COVER
WASHER

5

MIL-I-
24768/27,
UL 94V0

6

652.7715

G10 .150 NOTCHED AND SLOTTED
FLOAT COVER WASHER

5

MIL-I-
24768/27,
UL 94V0

5

652.7714

G10 .140 NOTCHED AND SLOTTED
FLOAT COVER WASHER

5

MIL-I-
24768/27,
UL 94V0

4

652.7713

G10 SLOTTED FLOAT COVER
WASHER

5

MIL-I-
24768/27,
UL 94V0

3

652.7711

SLOTTED FLOAT COVER WASHER

1 3

2

652.7720

12" PANEL

1 3

1

652.7710

FLOAT COVER WASHER

1 3

FIND #

PART #

DESCRIPTION

MAT'L

SPEC.

QTY

PARTS LIST

NEXT ASSY (S)

652.2300

652.2400

ORIGINAL DATE
(MO-DA-YR)

07-24-19

DRAWN BY

S. BEAULIEU

CHECKER

P. BRAVO

DRAWING APPROVAL

P. BRAVO
07-24-19

CONTRACT No.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.005
ANGLES ± .5°

SIZE

CAGE CODE

DWG. NO.

REV.

B

07MZ6

652.7700

PR11

SCALE

NONE

SHEET

1 OF 15

DART

AEROSPACE

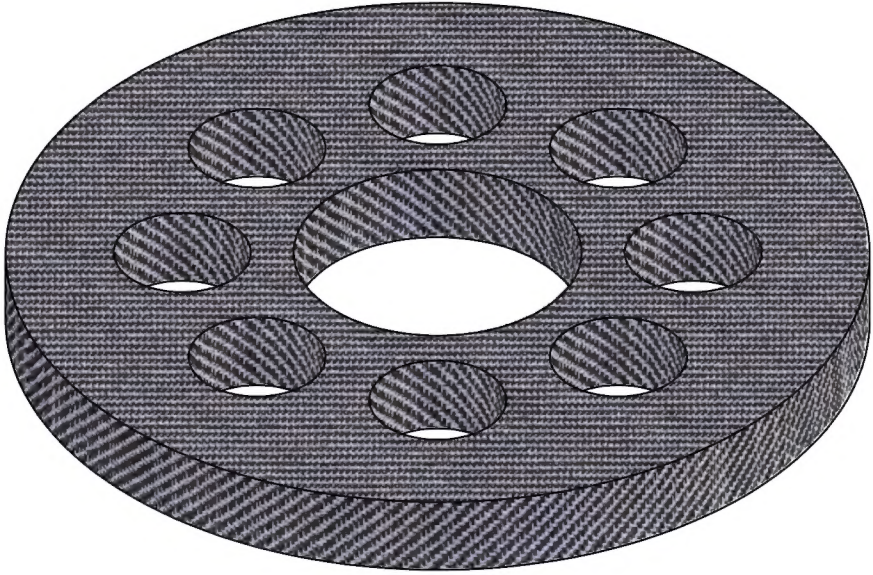
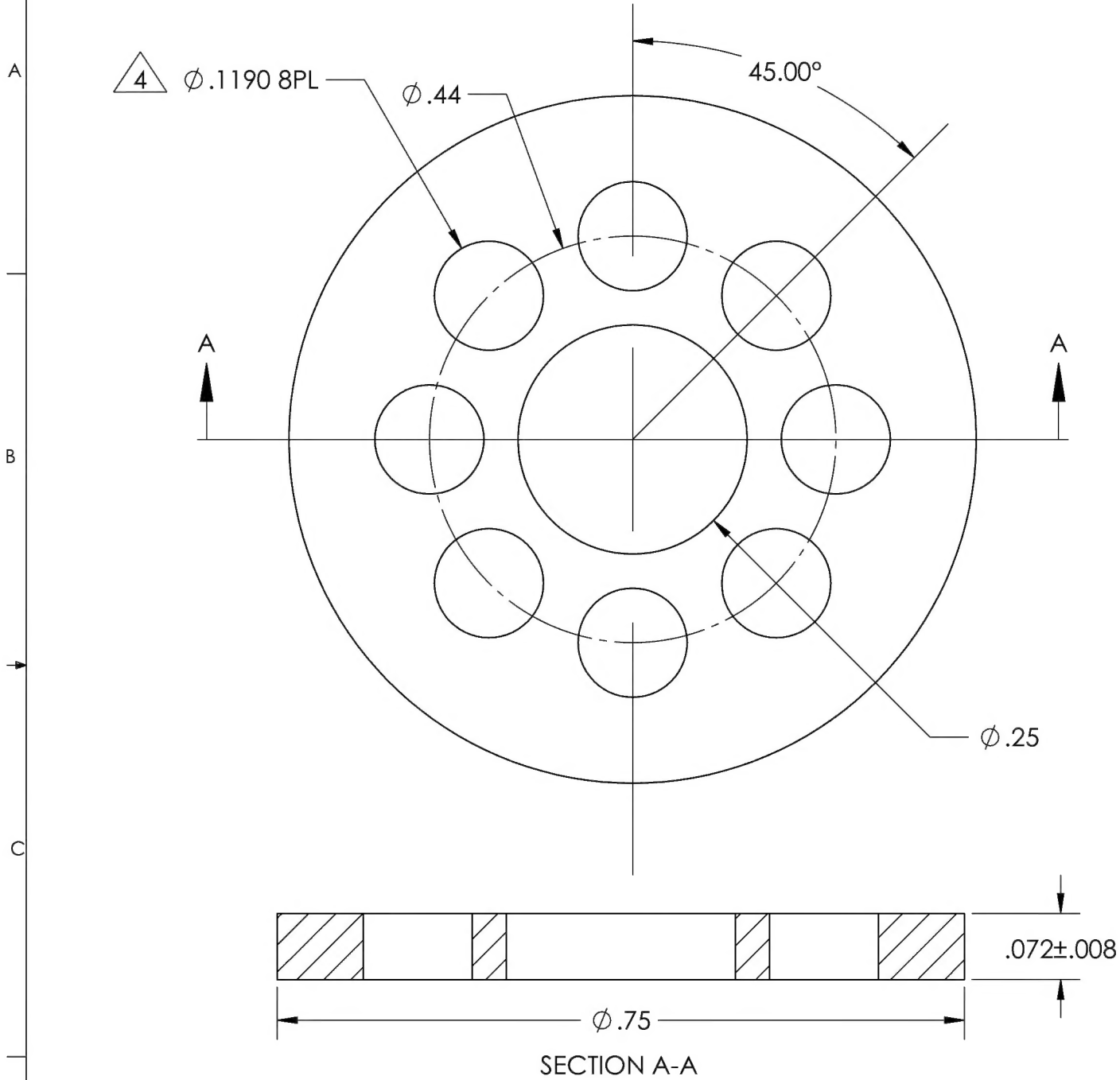
APICAL INDUSTRIES, INC.
dba DART AEROSPACE

3030 ENTERPRISE CT.,
SUITE A
VISTA, CA. 92081
(760)-724-5300

FLOAT COVER WASHER

1 2 3 4 5 6 7 8

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652.7710

652.7710 LAMINATE SCHEDULE			
PLY	WARP ANGLE	MATERIAL	THICKNESS
G1	N/A	\triangle 3	.008-.010
P01	0	\triangle 1	.008-.010
P02	+45	\triangle 1	.008-.010
P03	-45	\triangle 1	.008-.010
P04	90	\triangle 1	.008-.010
P05	+45	\triangle 1	.008-.010
P06	-45	\triangle 1	.008-.010
P07	0	\triangle 1	.008-.010
G2	N/A	\triangle 3	.008-.010

ORIGINAL DATE
(MO-DA-YR) 07-24-19
DRAWN BY
S. BEAULIEU
CHECKER
P. BRAVO
DRAWING APPROVAL
P. BRAVO
07-24-19
CONTRACT No.

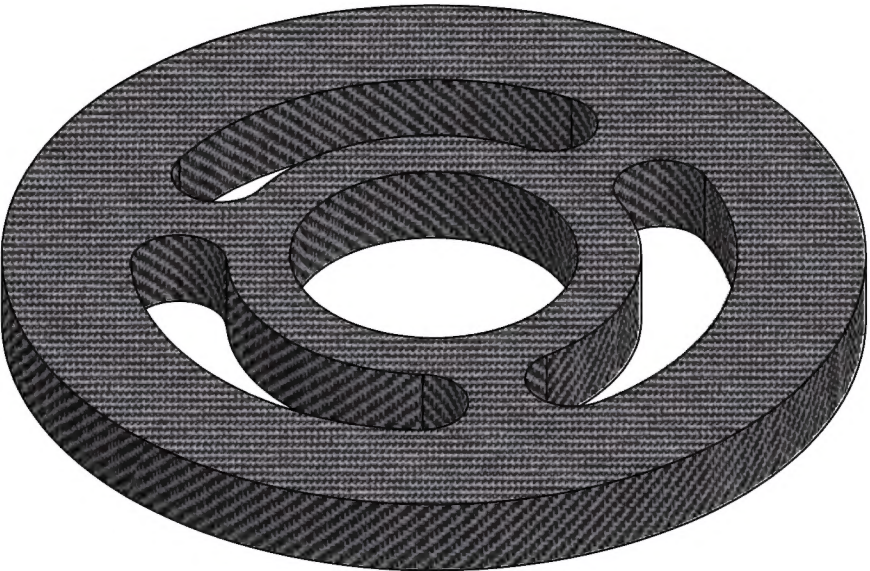
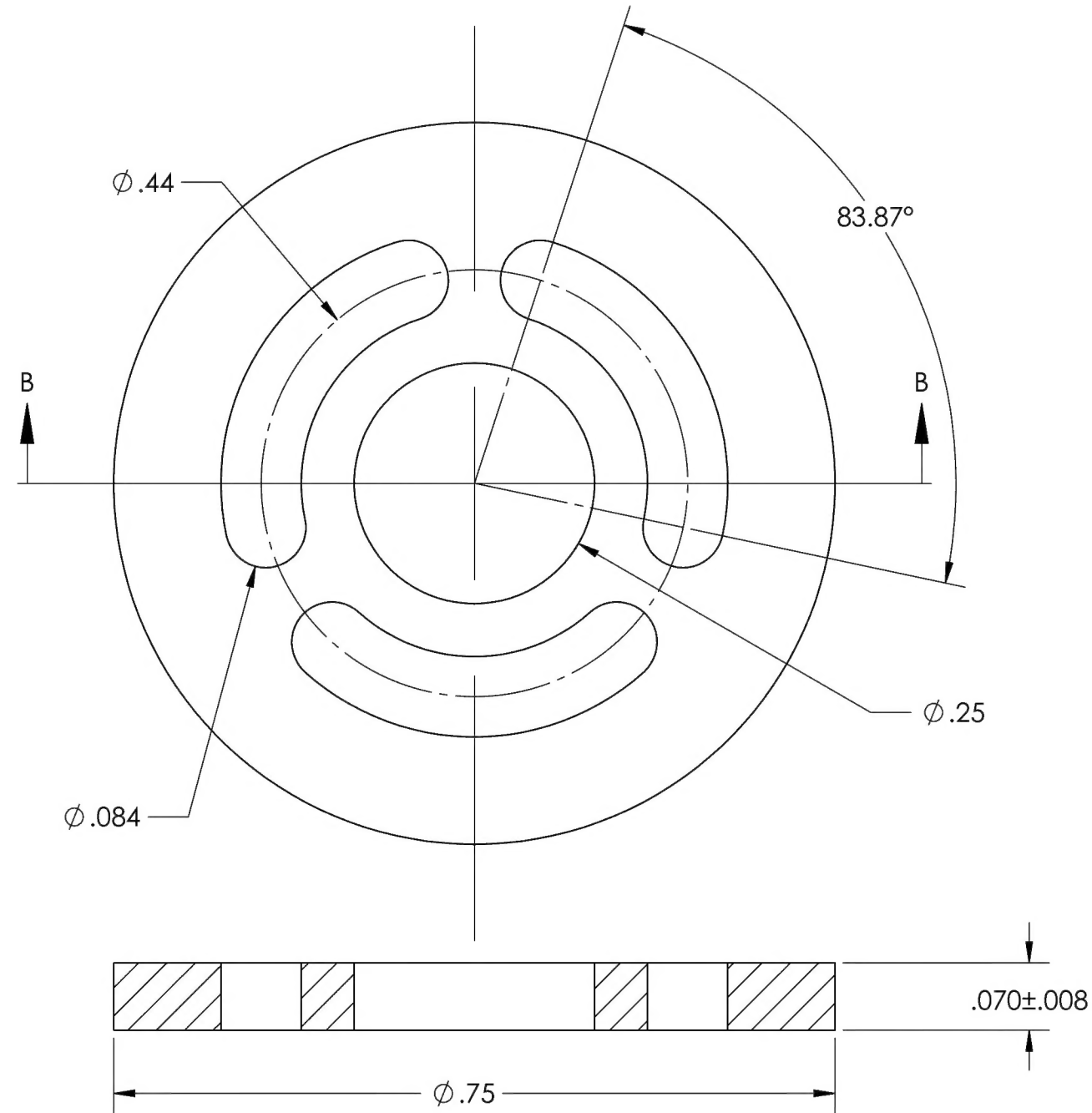
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS \pm .01
3 PLACE DECIMALS \pm .005
ANGLES \pm .5°

DART 3030 ENTERPRISE CT.,
AEROSPACE SUITE A
APICAL INDUSTRIES, INC. VISTA, CA. 92081
dba DART AEROSPACE (760)-724-5300

FLOAT COVER WASHER


SIZE	CAGE CODE	DWG. NO.	REV.
B	07MZ6	652.7700	PR11
SCALE NONE			SHEET 2 OF 15

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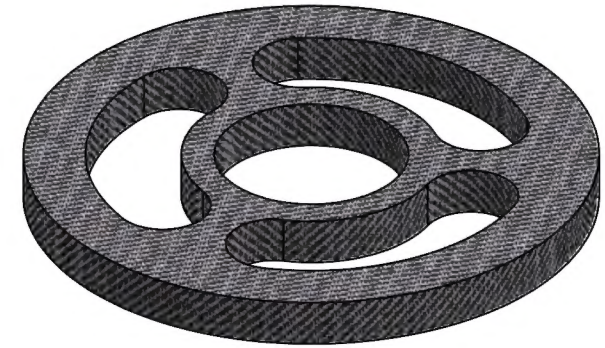
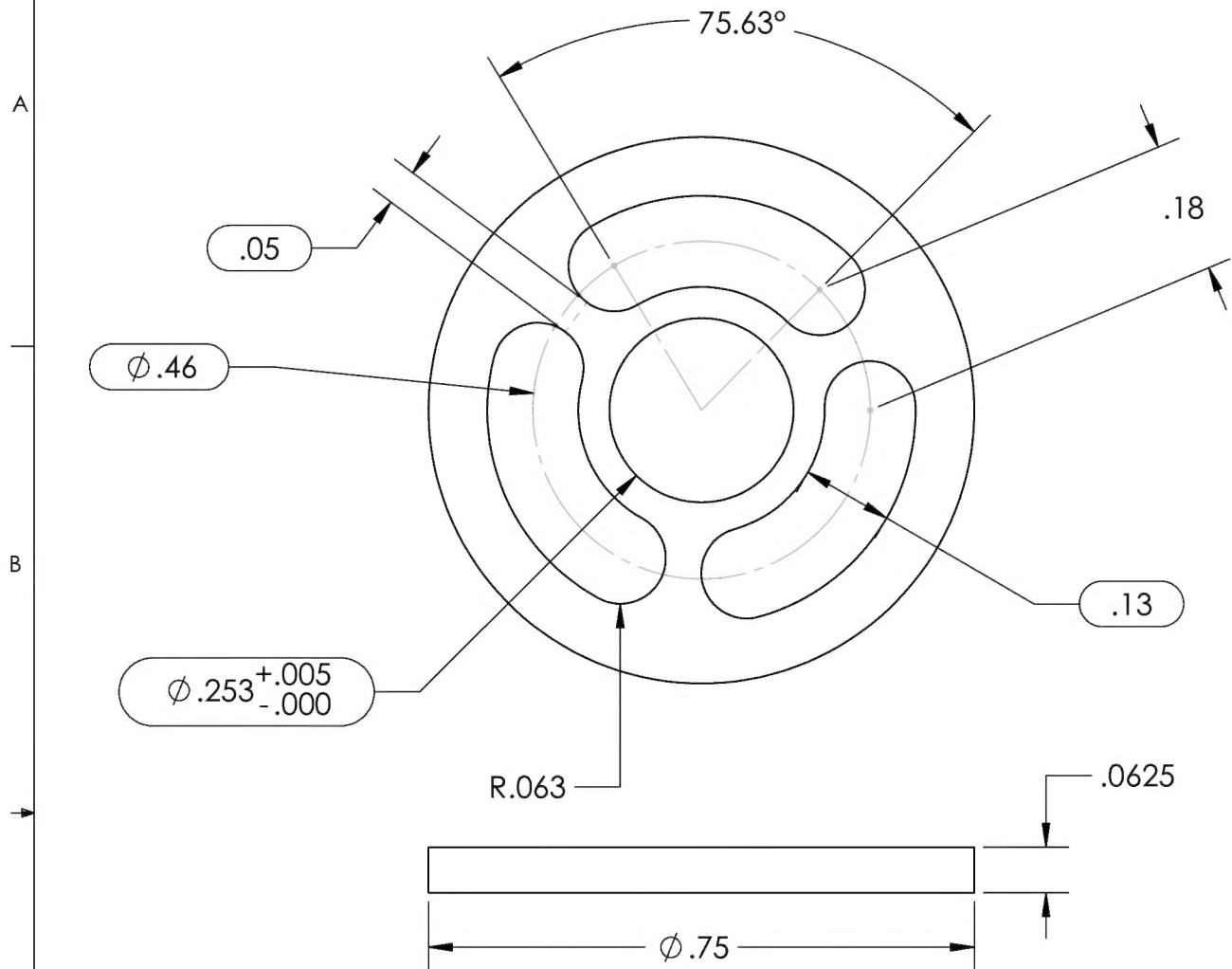


652.7711

652.7711 LAMINATE SCHEDULE			
PLY	WARP ANGLE	MATERIAL	THICKNESS
G1	N/A	△3	.008-.010
P01	0	△1	.008-.010
P02	+45	△1	.008-.010
P03	-45	△1	.008-.010
P04	90	△1	.008-.010
P05	+45	△1	.008-.010
P06	-45	△1	.008-.010
P07	0	△1	.008-.010
G2	N/A	△3	.008-.010

ORIGINAL DATE (MO-DA-YR) 07-24-19		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300			
DRAWN BY S. BEAULIEU	CHECKER P. BRAVO				
DRAWING APPROVAL P. BRAVO 07-24-19					
CONTRACT No.		FLOAT COVER WASHER			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE B	CAGE CODE 07MZ6	DWG. NO. 652.7700	REV. PR11
SCALE NONE		SHEET 3 OF 15			

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652.7713

ORIGINAL DATE (MO-DA-YR) 07-24-19		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY S. BEAULIEU	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 07-24-19		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		FLOAT COVER WASHER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B	REV. PR11
		CAGE CODE 07MZ6	DWG. NO. 652.7700
		SCALE NONE	SHEET 4 OF 15

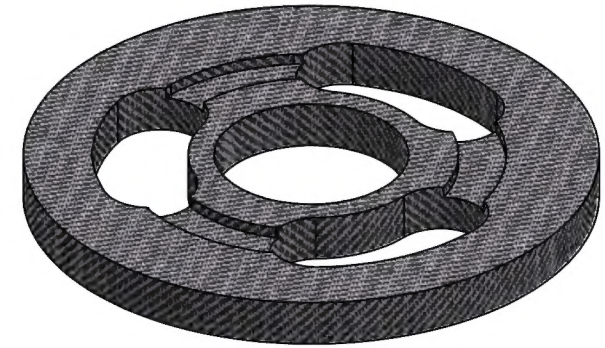
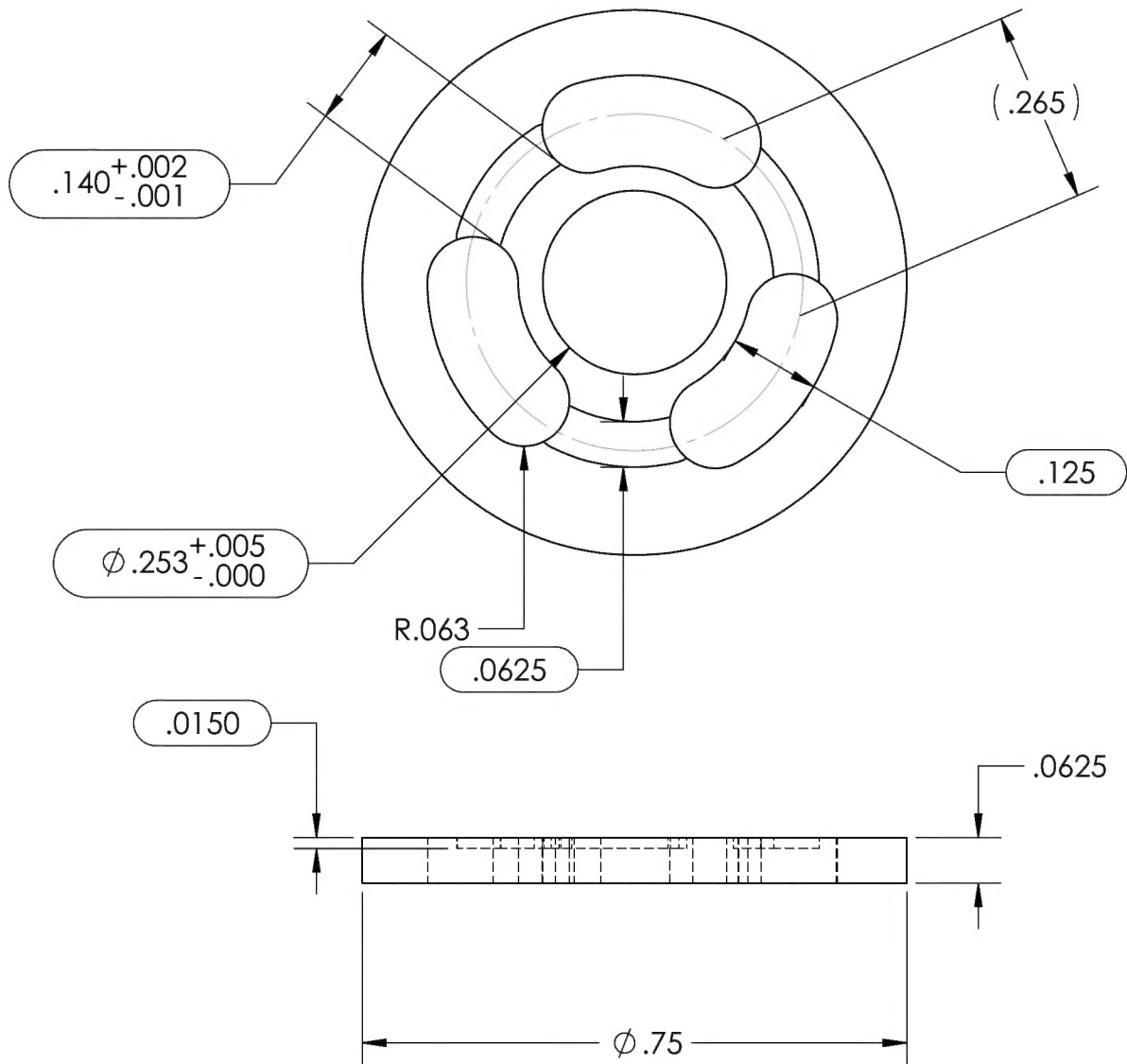
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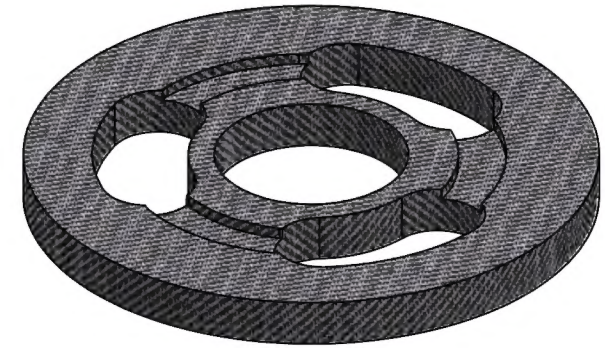
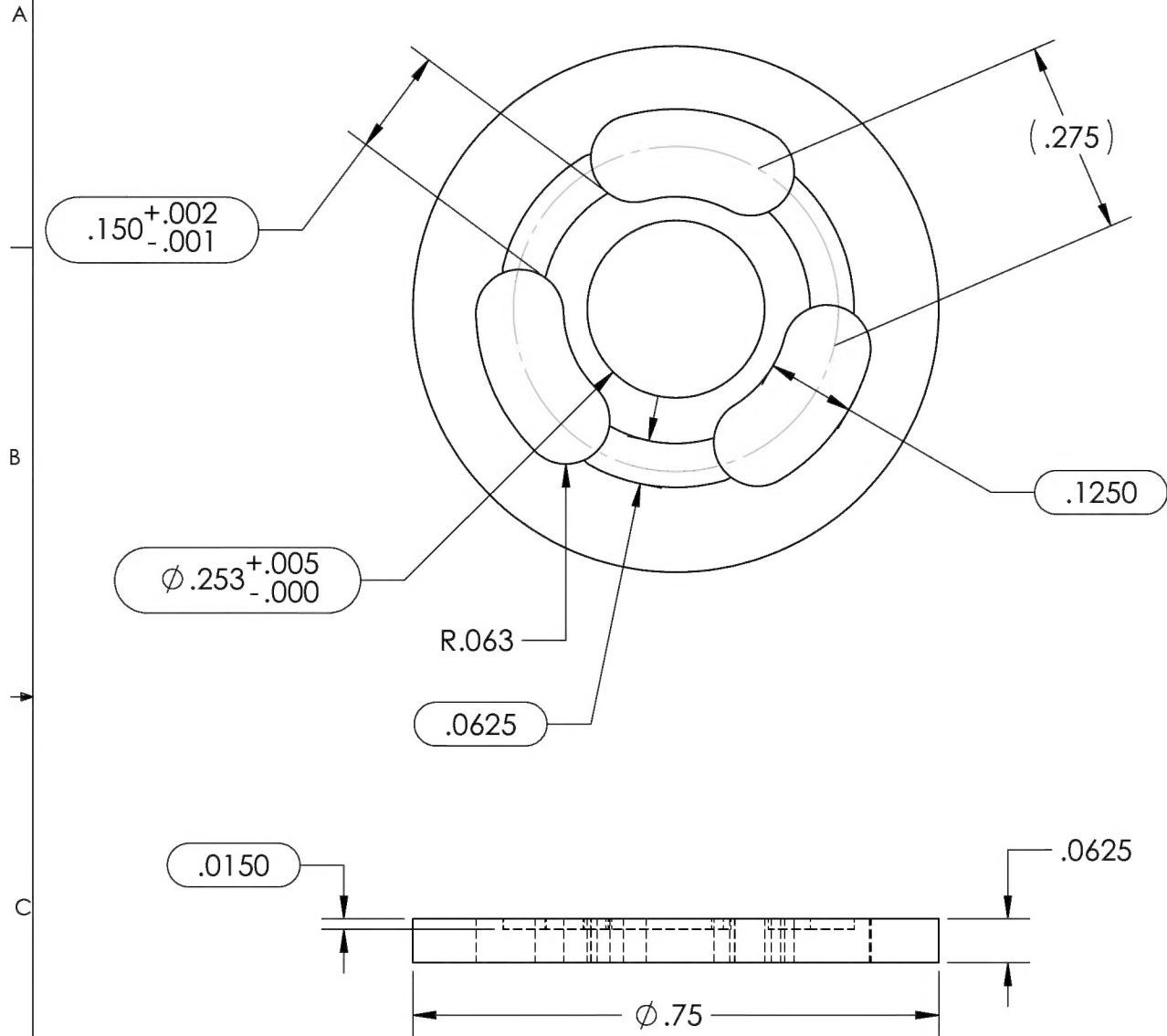
D



652.7714

ORIGINAL DATE (MO-DA-YR) 07-24-19		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY S. BEAULIEU	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 07-24-19		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		FLOAT COVER WASHER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B 07MZ6	REV. PR11
		DWG. NO. 652.7700	
		SCALE NONE	SHEET 5 OF 15

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652.7715

ORIGINAL DATE (MO-DA-YR) 07-24-19		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY S. BEAULIEU	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 07-24-19		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		FLOAT COVER WASHER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B 07MZ6	REV. PR11
		DWG. NO. 652.7700	
		SCALE NONE	SHEET 6 OF 15

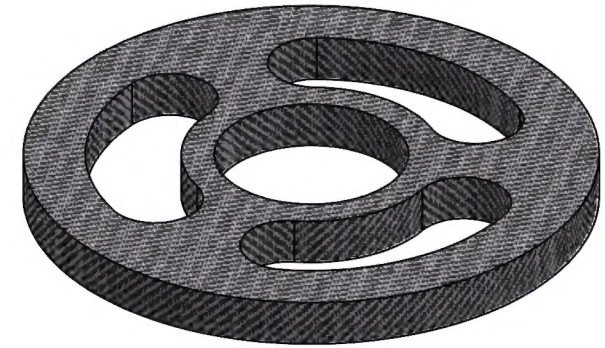
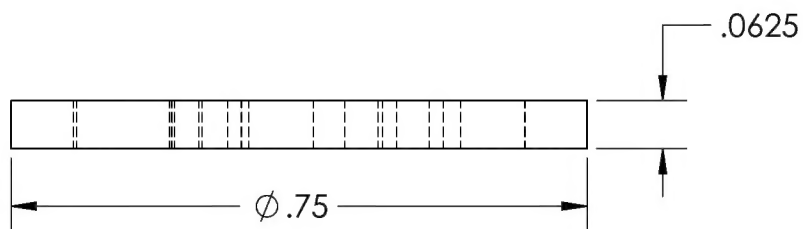
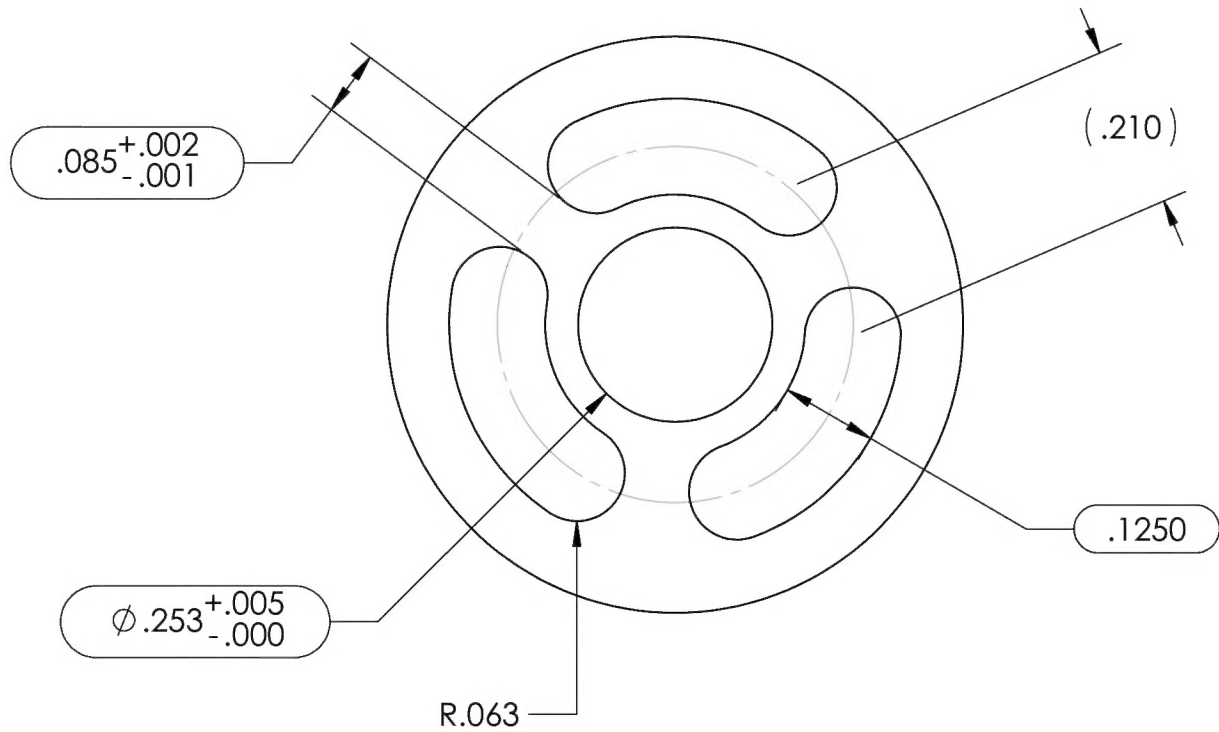
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652.7716

ORIGINAL DATE (MO-DA-YR) 07-24-19		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY S. BEAULIEU	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 07-24-19		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		FLOAT COVER WASHER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B 07MZ6	REV. PR11
		DWG. NO. 652.7700	
		SCALE NONE	SHEET 7 OF 15

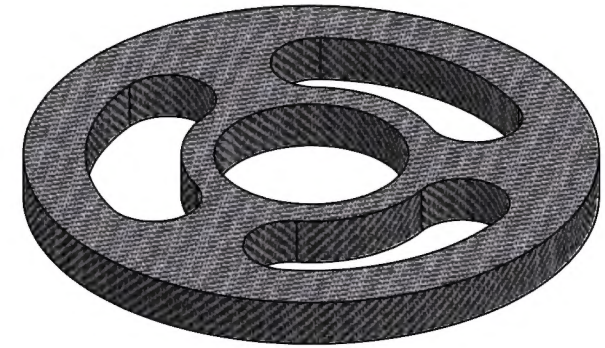
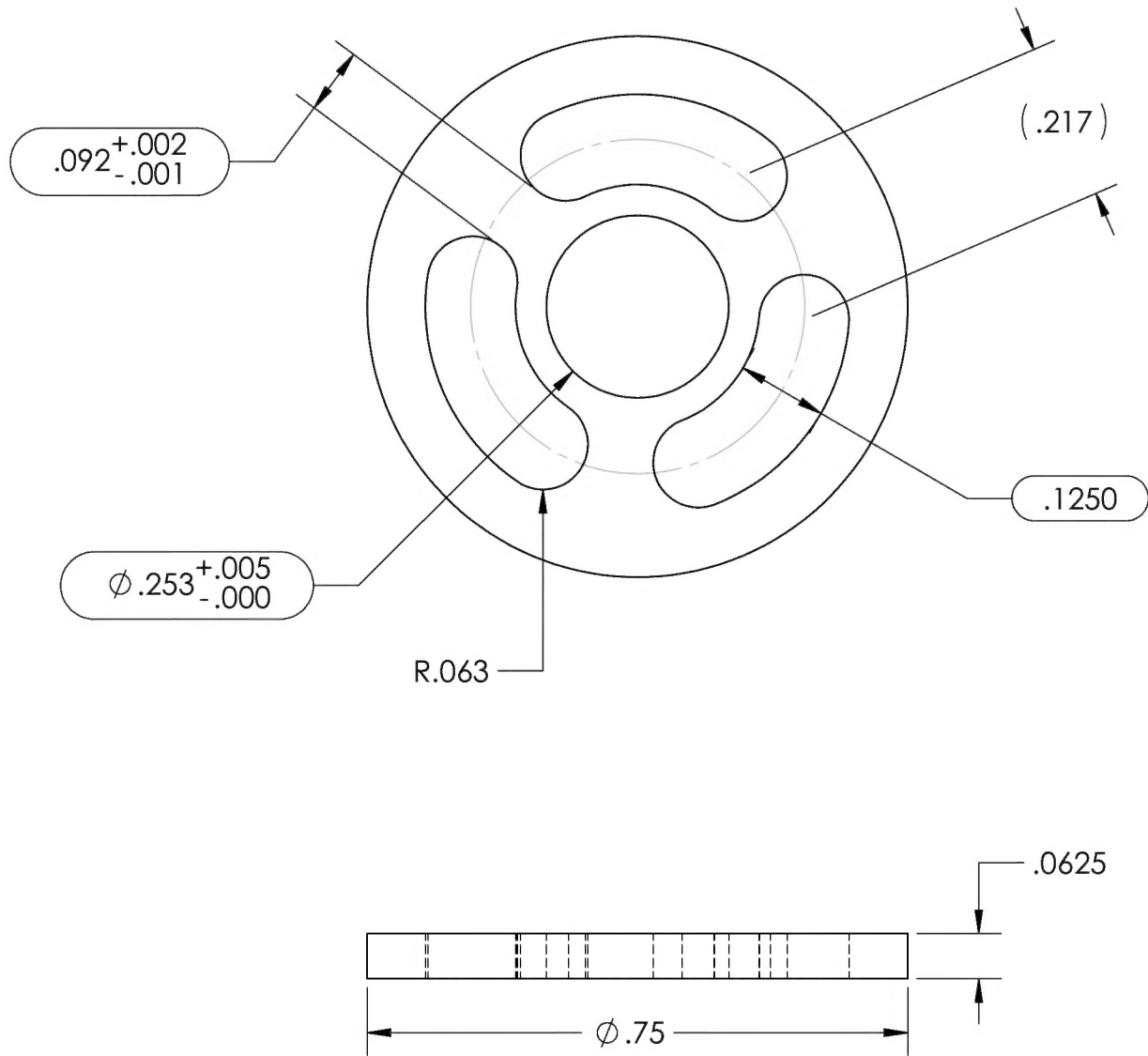
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.

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652.7717

ORIGINAL DATE (MO-DA-YR) 07-24-19		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY S. BEAULIEU	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 07-24-19		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		FLOAT COVER WASHER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B 07MZ6	REV. PR11
		DWG. NO. 652.7700	
		SCALE NONE	SHEET 8 OF 15

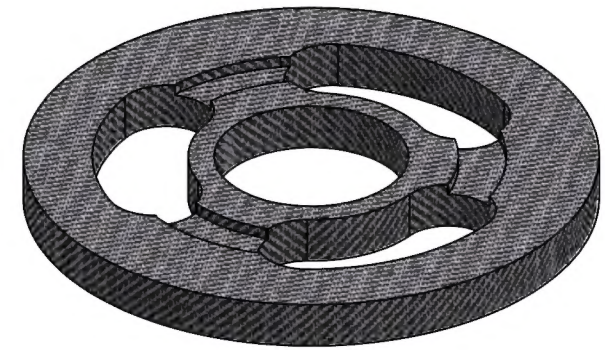
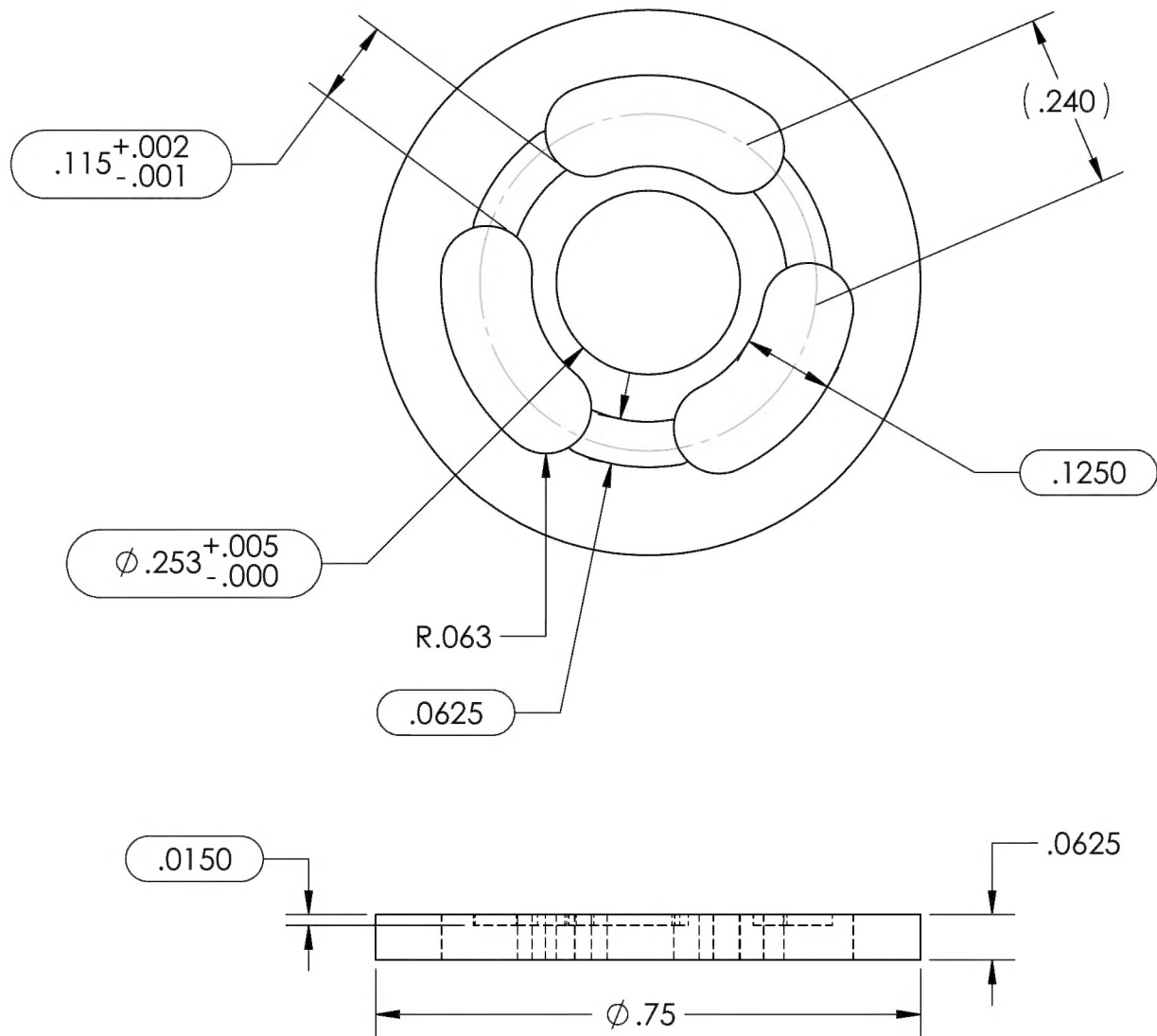
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652.7718

ORIGINAL DATE (MO-DA-YR) 07-24-19		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY S. BEAULIEU	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 07-24-19		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		FLOAT COVER WASHER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B 07MZ6	REV. PR11
		DWG. NO. 652.7700	
		SCALE NONE	SHEET 9 OF 15

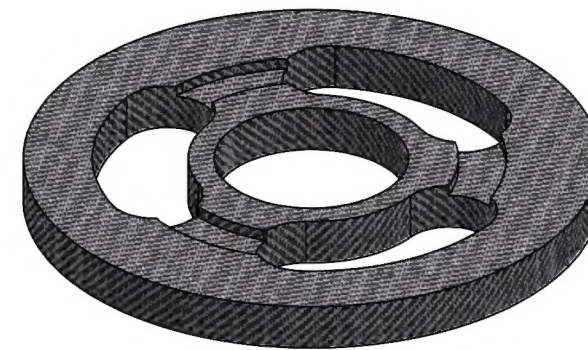
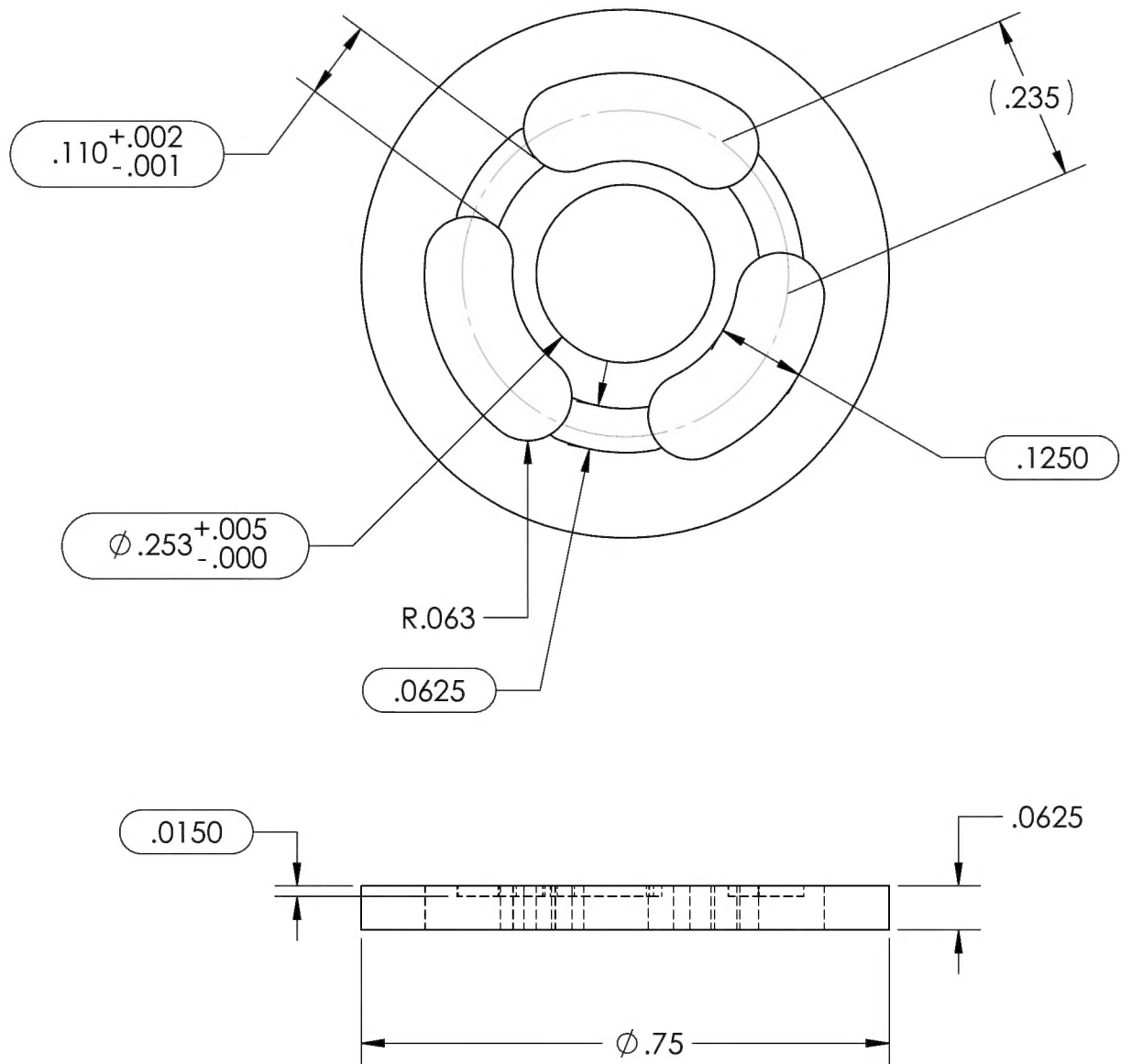
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.

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652.7719

ORIGINAL DATE (MO-DA-YR) 07-24-19		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY S. BEAULIEU	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 07-24-19		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		FLOAT COVER WASHER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B	REV. PR11
		CAGE CODE 07MZ6	DWG. NO. 652.7700
SCALE NONE		SHEET 10 OF 15	

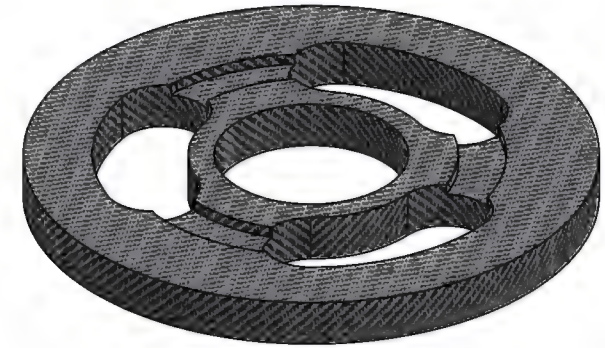
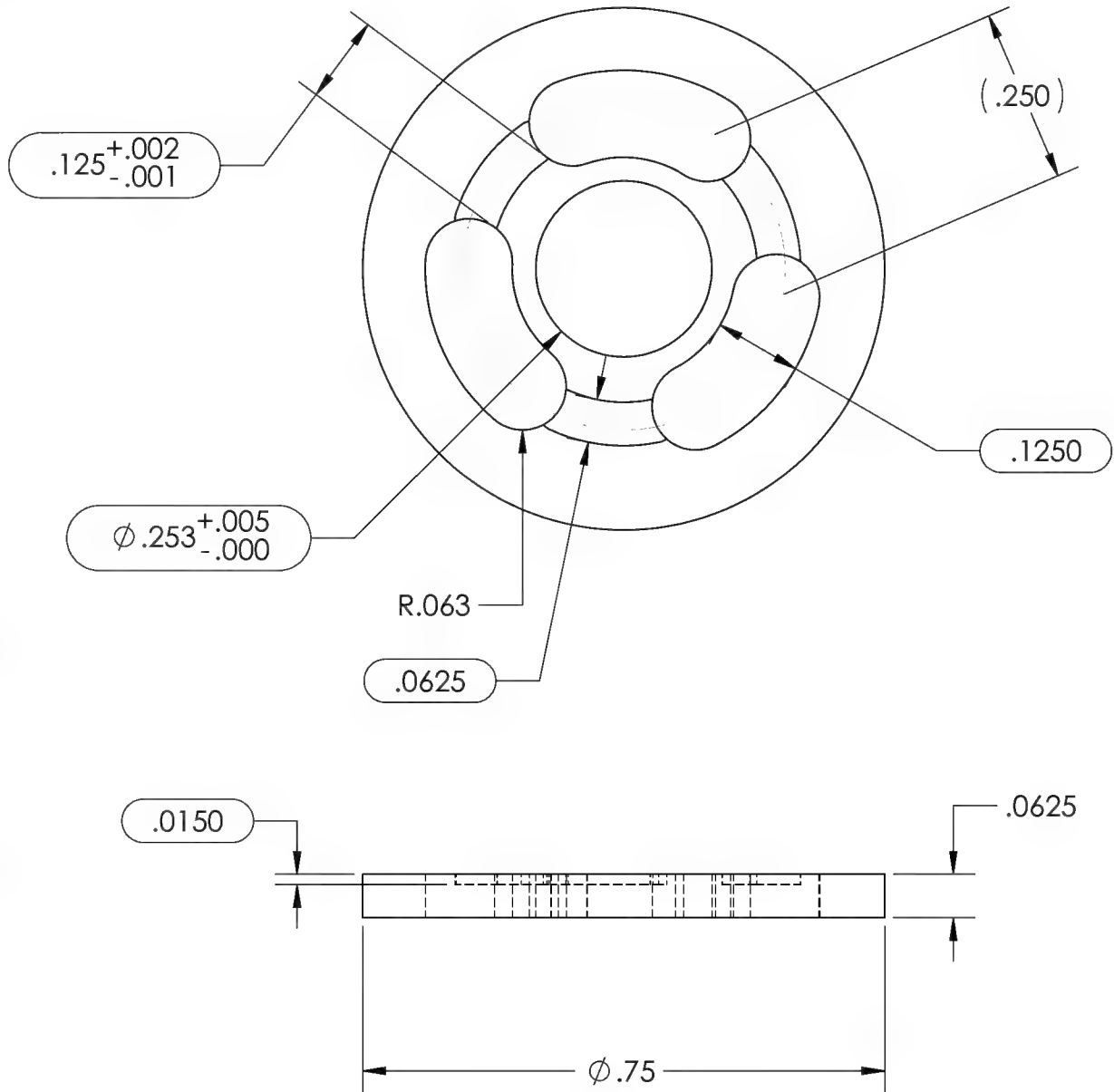
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.

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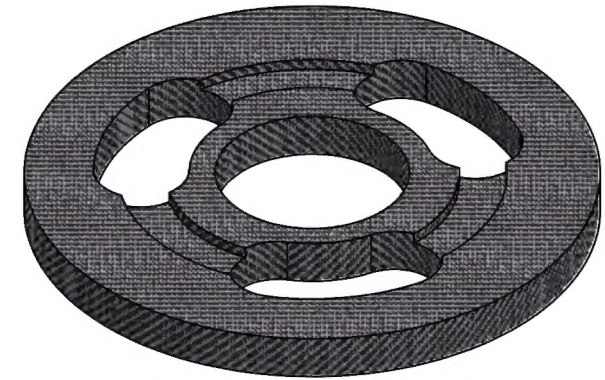
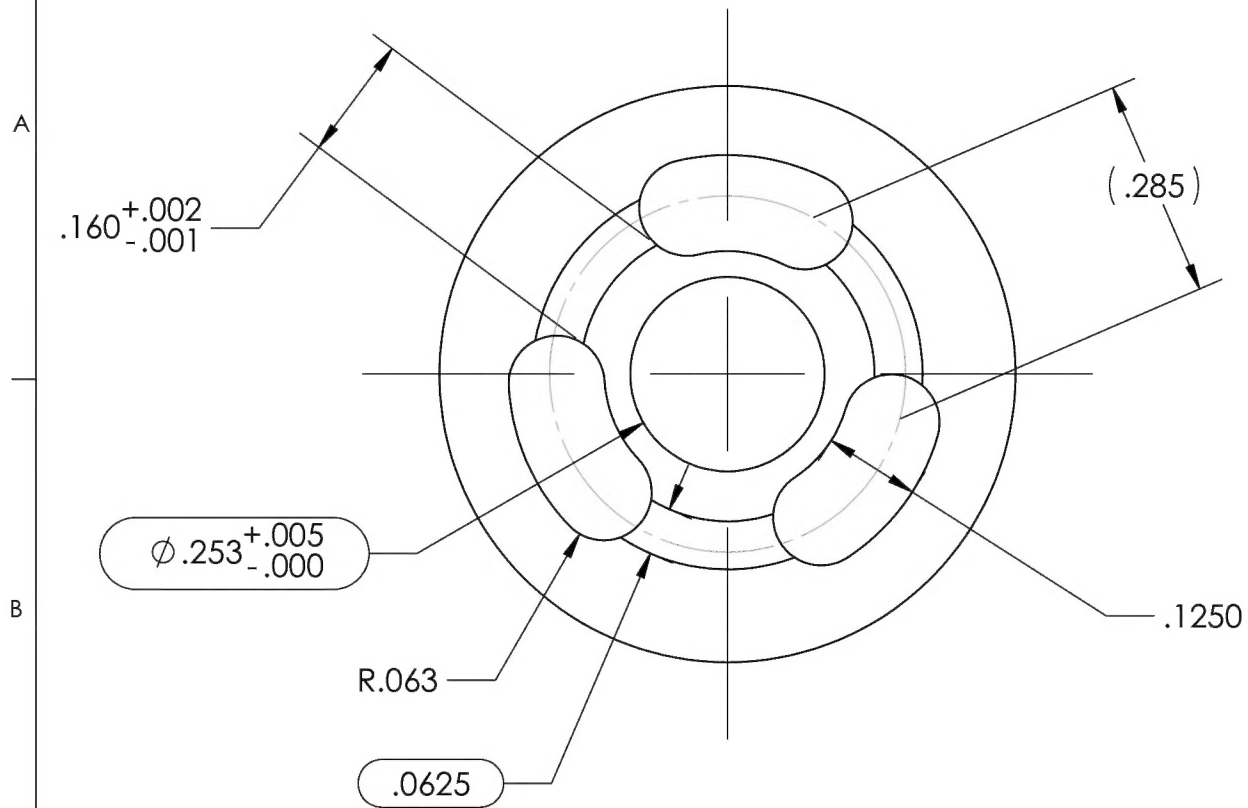
D



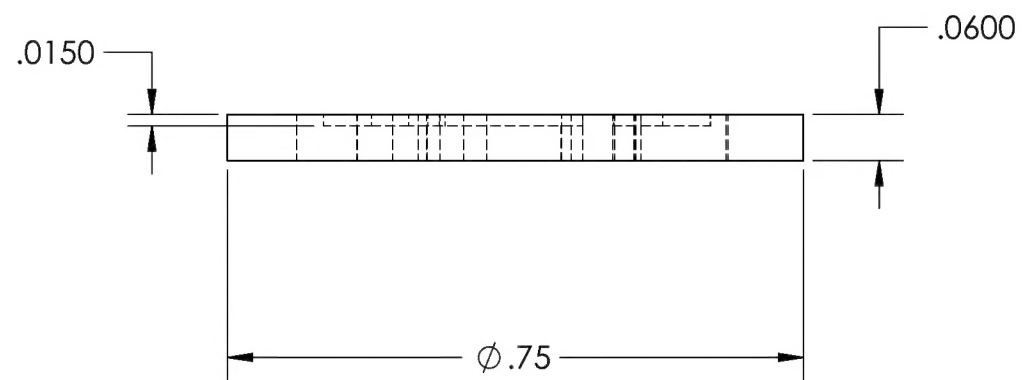
652.7721

ORIGINAL DATE (MO-DA-YR) 07-24-19		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY S. BEAULIEU	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 07-24-19		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		FLOAT COVER WASHER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B 07MZ6	REV. PR11
		DWG. NO. 652.7700	
		SCALE NONE	SHEET 11 OF 15

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.

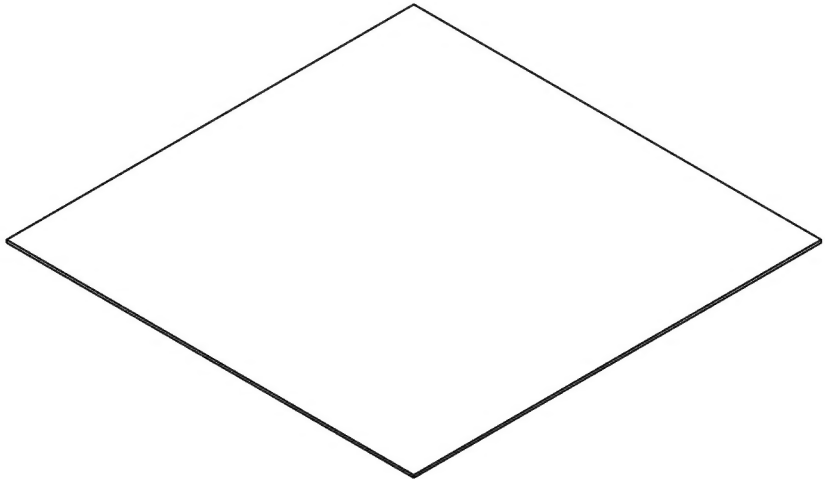
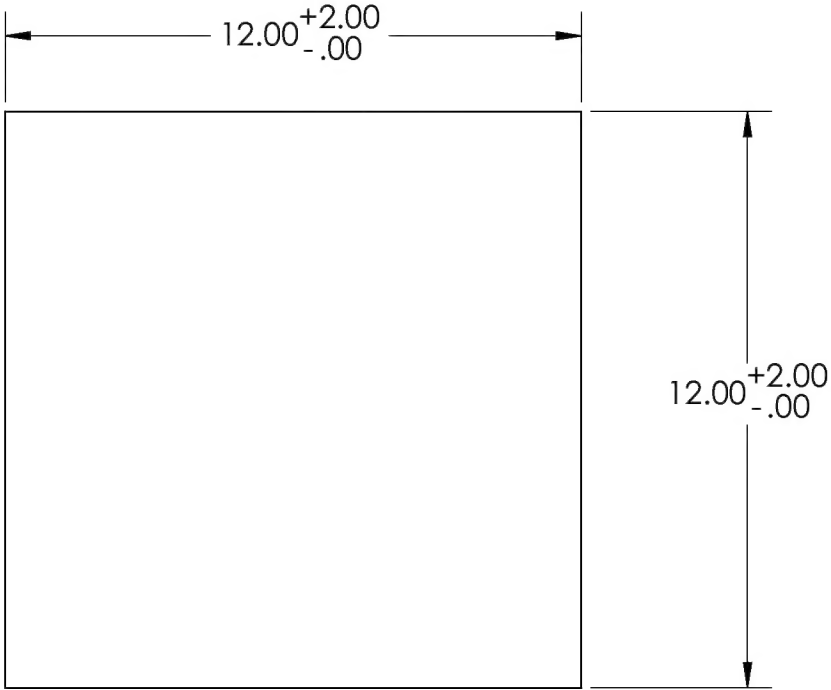


652.7722



ORIGINAL DATE (MO-DA-YR) 07-24-19		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY S. BEAULIEU	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 07-24-19		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		FLOAT COVER WASHER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B 07MZ6	REV. PR11
		DWG. NO. 652.7700	SHEET 12 OF 15
		SCALE NONE	

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652.7720 LAMINATE SCHEDULE			
PLY	WARP ANGLE	MATERIAL	THICKNESS
G1	N/A		.008-.010
P01	0		.008-.010
P02	+45		.008-.010
P03	-45		.008-.010
P04	90		.008-.010
P05	+45		.008-.010
P06	-45		.008-.010
P07	0		.008-.010
G2	N/A		.008-.010

ORIGINAL DATE (MO-DA-YR) 07-24-19	
DRAWN BY S. BEAULIEU	CHECKER P. BRAVO
DRAWING APPROVAL P. BRAVO 07-24-19	
CONTRACT No.	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.005
ANGLES ± .5°



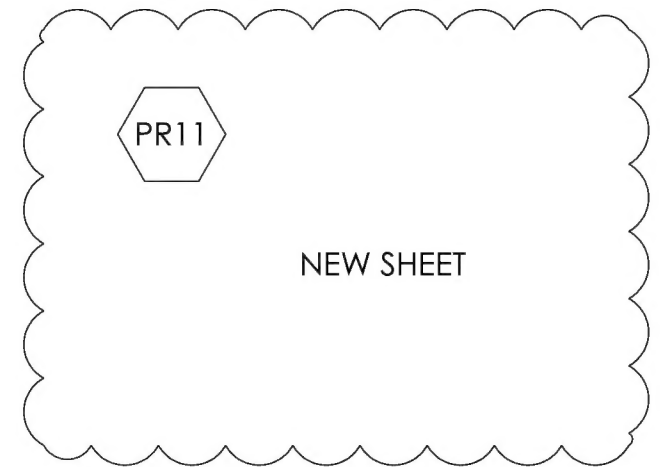
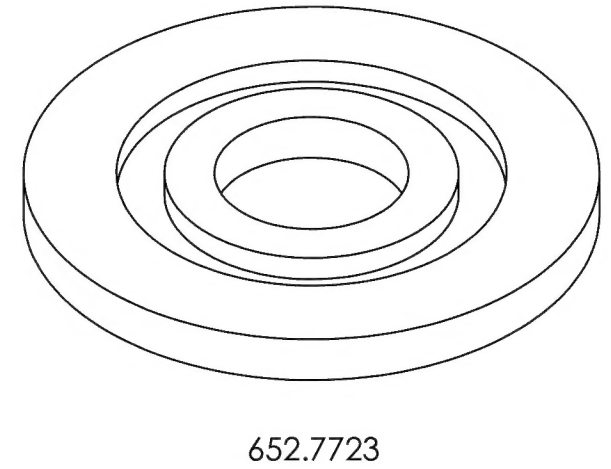
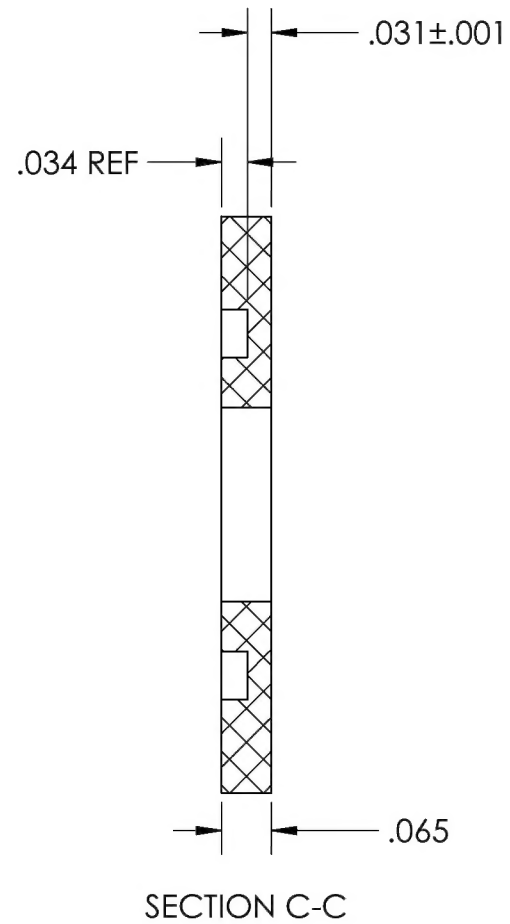
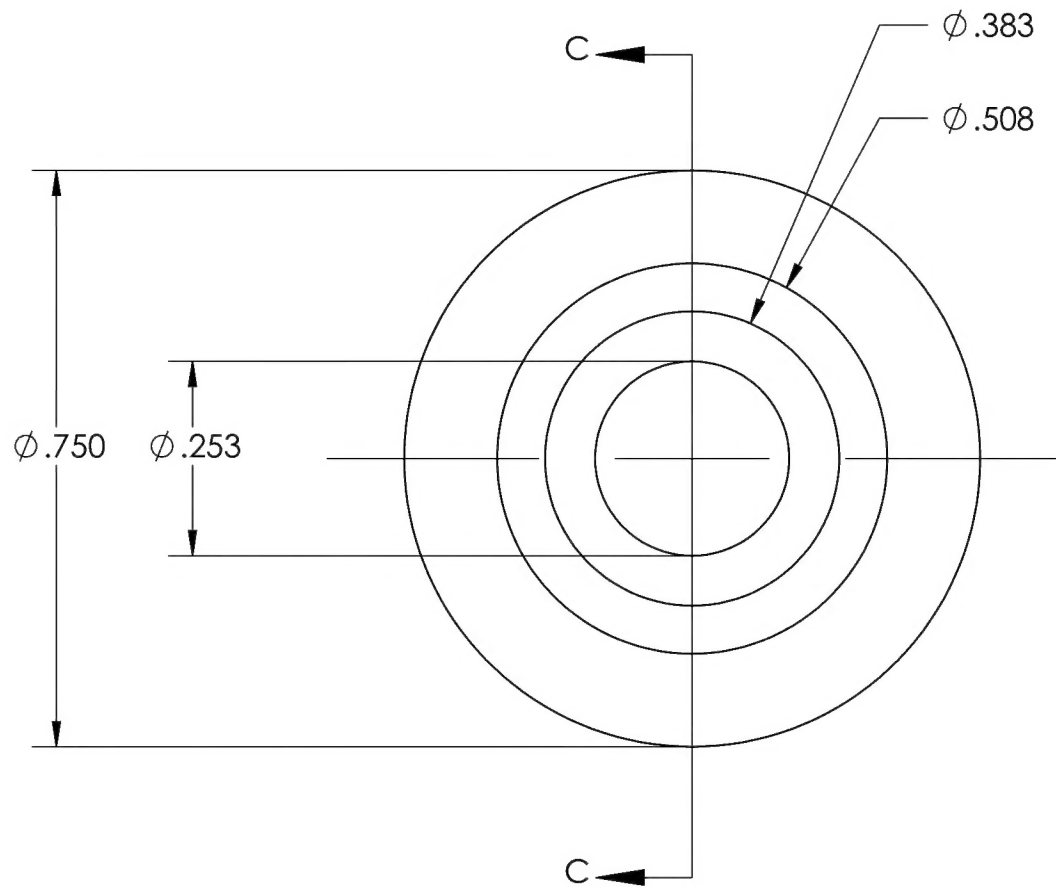
3030 ENTERPRISE CT.,
SUITE A
VISTA, CA. 92081
(760)-724-5300

APICAL INDUSTRIES, INC.
dba DART AEROSPACE

FLOAT COVER WASHER

SIZE B	CAGE CODE 07MZ6	DWG. NO. 652.7700	REV. PR11
SCALE NONE			SHEET 13 OF 15

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ORIGINAL DATE (MO-DA-YR) 07-24-19		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY S. BEAULIEU	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 07-24-19		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		FLOAT COVER WASHER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B	REV. PR11
		CAGE CODE 07MZ6	DWG. NO. 652.7700
SCALE NONE		SHEET 14 OF 15	

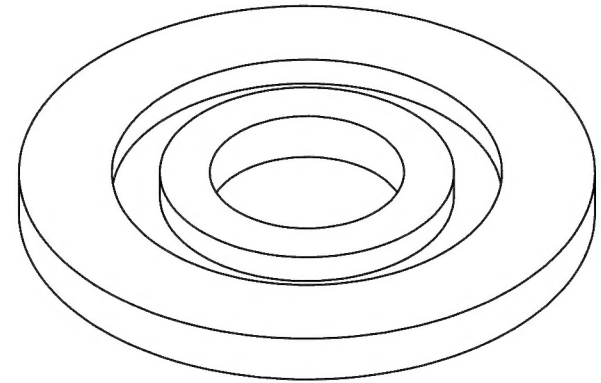
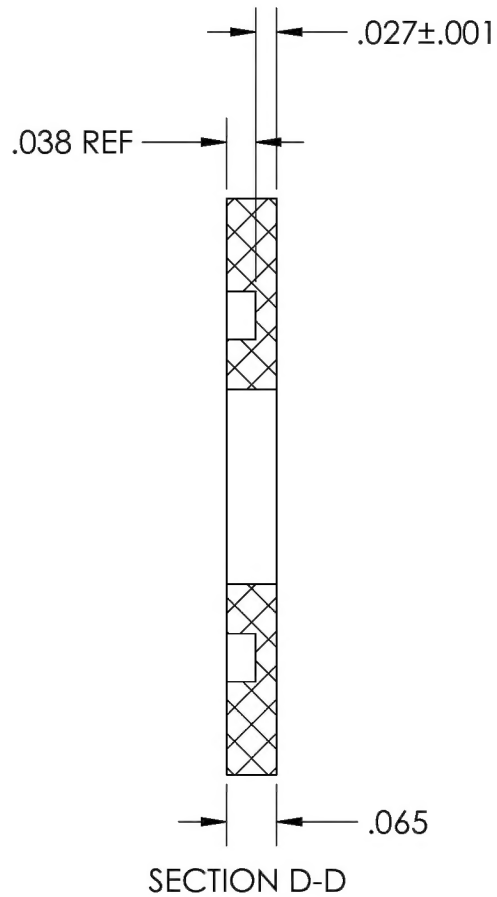
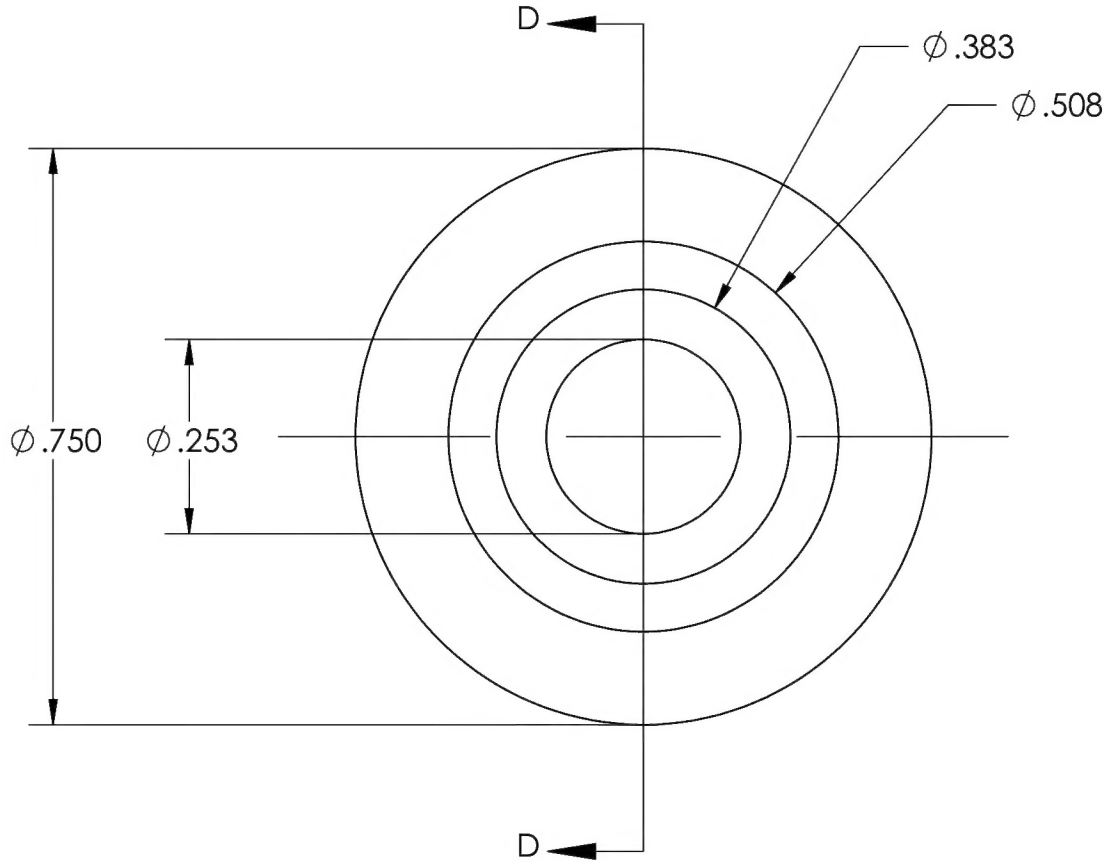
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A

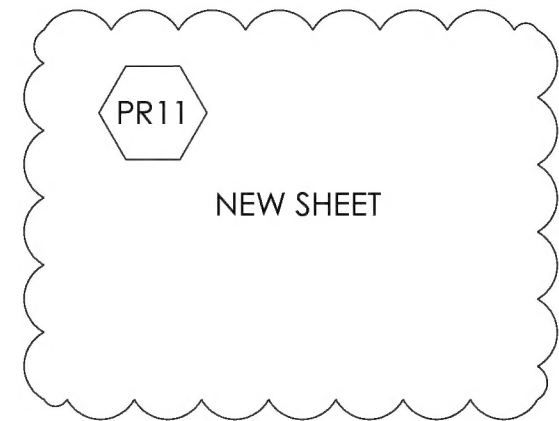
B


C

D



652.7724



ORIGINAL DATE (MO-DA-YR) 07-24-19		 DART AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE	3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300
DRAWN BY S. BEAULIEU	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 07-24-19		CONTRACT No.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		FLOAT COVER WASHER	
SIZE B	CAGE CODE 07MZ6	DWG. NO. 652.7700	REV. PR11
SCALE NONE		SHEET	15 OF 15